

# 34737-TL

## SMD REWORK STATION

---

### 1. Production Summary

#### 1.1 Specification

Rated power	320W
Input voltage	AC110-130V, 60Hz
Air Pump	Diaphragm pump
Capacity	24L/min(max)
Hot Air Temperature	150-500°C
Sensor	Type K thermocouple

#### 1.2 Function

- \* Closed loop temperature Control, large power in starting, rapid temperature rise, accuracy and constant temperature, little effect caused by amount of air flow;
- \* Prevent static electric and leakage electric to damage the PCB.
- \* Unnecessary to touch the PCB, to avoid moving element and heating impaction.
- \* Extensively adjust air and temperature and select different nozzle, so it can fit most of SMD.
- \* Uses inlet heating element, the type of heating element and nozzle is same as the international.
- \* Delay in air flow shutdown when turn the power is turned off.

#### 1.3 Usefulness

- \* Fits most of SMD, Example for SOIC, CHIP, QFP, PLCC, BGA etc.
- \* Compact hose

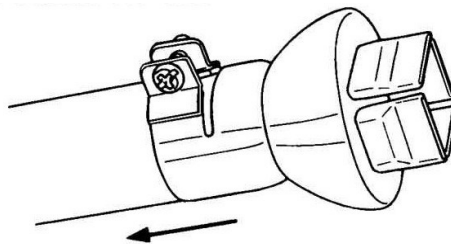
#### 1.4 Accessories

FP Pick-up Wire.....	1 pc
FP Pick-up.....	1 pc

### 2. Operating Instructions

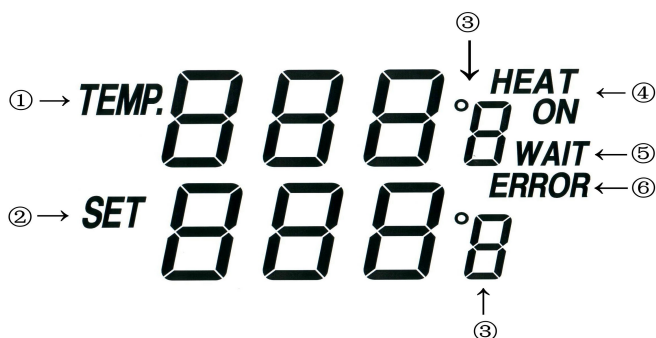
#### 2-1 Before Operation

- \* Select the FP Pick-up Wire that matches the size of the IC.  
The Fp Pick-up has an S wire (14mm) attached to it, but an L wire (30mm) may be necessary, depending on the size of the IC, Choose the appropriate wire for the IC.
- \* Select the Nozzle that matches the size of the IC.  
Attach the nozzle when both the Pipe and the Nozzle are cool.
- \* Loosen the screw on the nozzle
- \* Attach the Nozzle as shown in the drawing.
- \* Fasten the screw properly.



#### 2-2 The display and temperature setting

## 2-2 The display and temperature setting



The digital display:

- ① shows the actual temperature of the nozzle of the hot air gun.
- ② shows the setting temperature. Pressing the “UP” or “DOWN” button can switch the digital display to the set point display. The set-point can be changed for  $\pm 1^{\circ}\text{C}$  by tapping the “UP” or “DOWN” button. Pressing the button will change the set-point quickly. The digital display will return automatically to the actual value and the iron will reach to the setting temperature quickly.
- ③  $^{\circ}\text{C}/^{\circ}\text{F}$  display: Switching the temperature display from  $^{\circ}\text{C}$  to  $^{\circ}\text{F}$  by pressing the “ $^{\circ}\text{C}/^{\circ}\text{F}$ ” button and then the electronic system will display the actual temperature ① and setting temperature ② in  $^{\circ}\text{F}$ , and vice versa.
- ④ When the actual temperature of the nozzle is less than the set-point, “HEAT ON” will display and make the nozzle heat up.
- ⑤ When the difference is more than  $\pm 10^{\circ}\text{C}$  between the actual temperature and the set-point of the nozzle, “WAIT” will display. It means that the temperature electronic control system is not in the stable situation, Wait a moment to let the “WAIT” disappear.
- ⑥ When “ERROR” display, there may be a trouble on the system, or the soldering iron is not connected to the control system correctly.

## 2-3 QFP Desoldering

### \* Plug the power cord into the power supply.

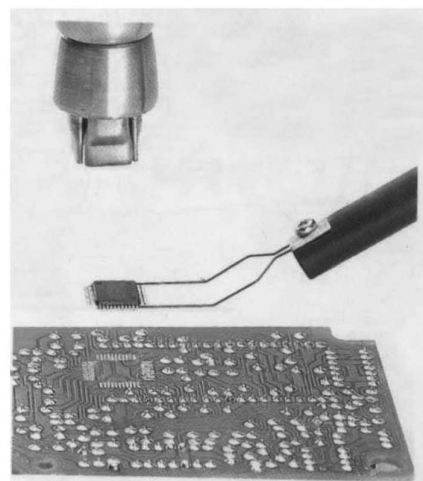
After connection, the automatic blowing function may start sending air through the pipe, but the Heating Element remains cool.

### \* Turn the Power switch on.

The Power Switch may be turned on at any time while the automatic blowing function, is operating. Once the Power Switch is turned on, the Heating Element will begin to warm up.

### \* Adjust the Air Flow and Temperature Control Knobs.

After adjusting the Air flow and Temperature Control Knob, wait for the temperature to stabilize for a short period of time. Refer to the distribution chart. For your reference, we recommend you to adjust the temperature around  $300$  to  $350^{\circ}\text{C}$ . As for Air Flow in case of single nozzle, set the knob 1-5, in another nozzle, set it from 4-7. when the working temperature is over  $450^{\circ}\text{C}$ , the knob of airflow control must be over 4 position.



\* **Place the FP Pick-up under IC lead.**

Slip the FP Pick-up Wire under the IC lead.

If the width of the IC does not match the size  
Of the FP Pick-up, adjust the width of the wire  
By bending the wire.

\* **Melt the solder**

Hold the iron so that the Nozzle is located directly  
Over, but not touching the IC, and allow the hot air  
To melt the solder. Be careful not to touch the leads  
Of the IC with the nozzle.

\* **Remove the IC.**

Once the solder has melted, remove the IC by lifting  
The FP Pick-up.

\* **Turn the Power Switch off.**

After the Power Switch is turned off, an automatic blowing function begins sending cool air  
through the pipe in order to cool both heating element and the handle.  
In case you don't use the unit for a long time, disconnect the plug.

\* **Remove any remaining solder.**

After removing the IC, remove remaining solder with a wick or desoldering tool.  
Note: in case of SOP, PLCC desolder it by using tweezers, etc.

## 2-4 QFP Soldering

\* **Apply the solder paste.**

Apply the proper quantity of solder paste and install the SMD on the PWB.

\* **Preheat SMD.**

Refer to the photo to preheat SMD. (Fig. I)

\* **Soldering**

Heat the lead frame evenly. (Fig. II)

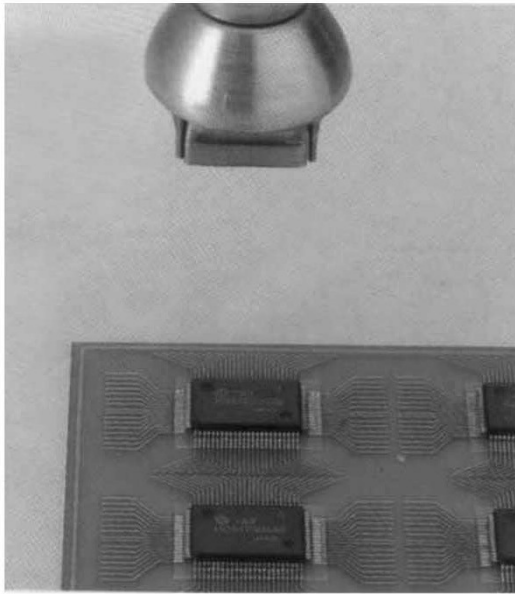


Fig. I

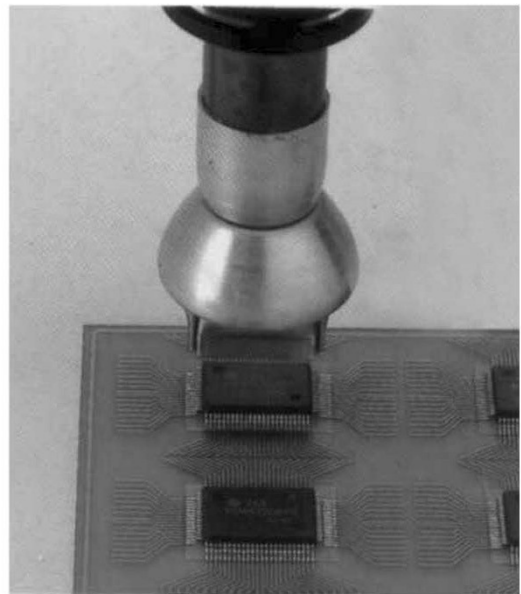


Fig. II

\* **Washing**

When soldering is completed. Wash away the flux.

Note: While there are merits to soldering by Hot air, it's also possible to cause defects such as solder balls or bridges.

We recommend you to examine the conditions of soldering sufficiently

### 3. Precautions

\* **Attaching the Nozzle**

Do not force the Nozzle or pull on the edge of the Nozzle by pliers. Also, do not retighten the screw too tightly

\* **Thermal Protector**

For safety, Power is automatically shut off should the unit exceed a certain temperature. Once the temperature has dropped to a safe level, power is automatically turned on. Turn off the switch and cool the Head. After that, to continue operation, reduce the temperature setting or increase the air flow. Should the Thermal Protector be tripped and you do not wish to continue the operation or if you leave that place, be sure to turn the Power Switch off.

\* **Caution-High Temperature Operation**

Do not use the SMD unit near ignitable gases, paper, or other inflammable materials.

Both the nozzle & air are extremely hot and can cause painful burns. Never touch the heater pipe or allow the heated air to blow against your skin. Initially, the iron may emit white smoke, but this will soon disappear.

\* **When heater's LED is lit, the heater is heating, when heater's LED extinguishes, heat is off**

\* **After use, be sure to cool the unit.**

After turning off the power switch, the unit will automatically blow cool air through the pipe for a short period of time. Do not disconnect the plug during this cooling process.

\* **Never drop or sharply jolt the unit**

The pipe contains quartz glass which can break if the unit is dropped or jolted sharply.

\* **Do not disassemble the pump.**

\* **Disconnect the plug when you'r not going to use the unit for a long time.**

When the power cord is connected, the unit has a little flow of electricity, even with the Power Switch off. So when you don't use the unit for a long time, disconnect the plug.

\* When the working temperature is over 350<sup>0</sup>C, airflow control should be at 3-8 position.

\* When the working temperature is over 450<sup>0</sup>C, airflow control must be over the 4 position.

#### **4. WARNING**

**Warning: This tool must be placed on its stand when not in use.**

**A fire may result if the appliance is not used with care, therefore**

**----be careful when using the appliance in places where there are combustibile material;**

**----do not apply to the same place for a long time;**

**----do not use in presence of an explosive atmosphere;**

**----be aware heat may be conducted to combustibile materials that out of sight;**

**----place the appliance on its stand after use and allow it to cool down before storage;**

**----do not leave the appliance unattended when it is switched on.**

**Warning: This appliance is not intended for use by young children and infirm persons unless they have been adequately supervised by a responsible person to ensure that they can use the appliance safely.**

**Warning: Young children should be supervised to ensure that they do not play with the appliance.**

Unused soldering tools should be stored in a dry location which is out of the reach of children.  
Switch off and/or Unplug all unused soldering tools.