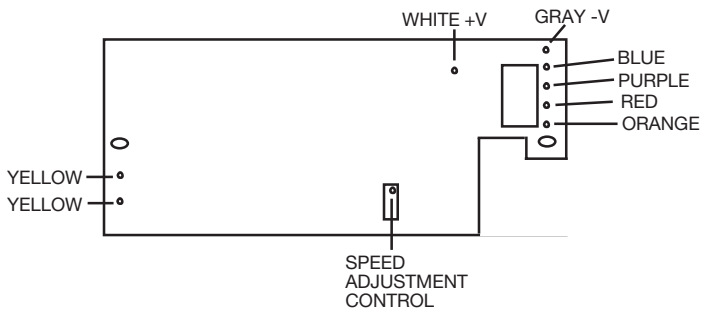


18591-MD

24VDC Buehler motor with attached 3-1/2" X 1-3/8" control board.
 18-24VDC Power with 5V input to control direction.
 1250-1650RPM speed range.
 L: 2-1/4" Dia: 1-1/4" Motor with 2.5mm dia. X 16mm steel shaft with a
 press fit 1/2" dia. 3 start plastic worm gear & bronze bearings.

DIRECTION: Clockwise from shaft end
 To reverse motor rotation: energize relay with external 5V signal.



Wire Color	Connection	Function
WHITE	+18-24VDC	POWER
GRAY	-COMMON	POWER
RED	Relay Coil +	DIRECTION
ORANGE	Relay Coil -	DIRECTION
YELLOW	Motor	TACH
YELLOW	Motor	TACH
BLUE	Motor	COIL
PURPLE	Motor	COIL



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