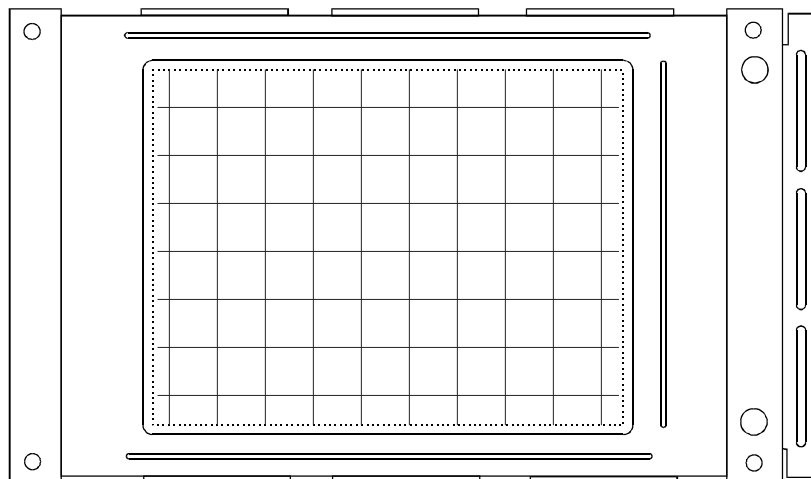




PRODUCT SPECIFICATION

HDM3224TS-1

320X240 (1/4 VGA) GRAPHICS
LCD DISPLAY MODULE
WITH TOUCH SCREEN



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1. MECHANICAL DATA

- (1) Part Name
- (2) Module Size 167.1 (W)mm X 109.0 (H)mm X MAX 13.0 (D)mm
- (3) Dot Size 0.33 (W)mm x 0.33 (H)mm
- (4) Dot Pitch 0.36 (W)mm x 0.36 (H)mm
- (5) Number of Dots 320 (W) x 240 (H)Dots
- (6) Duty 1/240
- (7) LCD Display Mode STN: Gray Mode Yellow Mode Blue Mode
 FSTN: Black and White(Normal White/Positive Image)
 Black and White(Normal Black/Negative Image)
 Rear Polarizer: Transflective Transmissive
- (8) Viewing Direction 6 O'clock 12 O'clock ____O'clock
- (9) Recommended FL Inverter TDK CORP. CXA-L10L or CXA-L10L-F
- (10) Backlight CCFT
- (11) Weight 240 g (With Touch Panel)

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2. ABSOLUTE MAXIMUM RATINGS

(1) ELECTRICAL ABSOLUTE RATINGS

VSS=0V STANDARD

ITEM	SYMBOL	MIN	MAX	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	-0.3	7.0	V	
Power Supply for LCM	VDD-VEE	0	30.0	V	
Input Voltage	VI	-0.3	VDD	V	
CCFL Driving Voltage	VFL	0	500	Vrms	
CCFL Input Current	IFL	-	7.0	mArms	
Static Electricity	-	-	-	-	Note 1

Note 1 LCM should be grounded during handling LCM.

(2) ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	OPERATING		STORAGE	
	MIN.	MAX.	MIN.	MAX.
Ambient Temperature	+20	70	-30	80
Humidity(Without Condensation)	Note 1,3		Note 2,3	

Note 1 $T_a \leq 70^\circ\text{C}$: 75%RH max

$T_a > 70^\circ\text{C}$: Absolute humidity must be lower
than the humidity of 75%RH at 70°C


Note 2 T_a at -30°C will be < 48hrs, at 80°C will be < 120hrs

Note 3 Background color changes slightly depending on ambient temperature.
This phenomenon is reversible.

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3. ELECTRICAL CHARACTERISTICS

(VDD = 5V±5%)

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	
Power Supply for Logic	VDD-VSS	-	4.75	5.0	5.25	V	
Recommended LC Driving Voltage	VDD-VO	Duty=1/240 Bias=1/13	-20°C	-	24.5	25.4	V
			0°C	-	23.1	24	
			25°C	21.7	22.4	23.2	
			50°C	20.7	21.2	-	
			70°C	20.5	21.3	-	
Input Voltage	V _{IH}	H level	0.8VDD	-	VDD	V	
	V _{IL}	L level	0	-	0.2VDD	V	
Power Supply Current	I _{DD}	FLM = 70 Hz VDD = 5.0 V VEE = -24.0 V VDD-VO = 22.4 V	-	7.7	-	mA	
	I _{EE}	PATTERN : 	-	3.9	-	mA	
CCFL LAMP	Open Voltage	V _{Open}	-	420	-	V _{rms}	
	Lamp Voltage	V _L	-	260	-	V _{rms}	
	Brightness	B	-	26000	-	cd/m ²	
	Color Degree	X	Lamp Current = 5 mArms Frequency = 35 KHz	-	0.34	-	-
Y		-		0.367	-		

4. OPTICAL CHARACTERISTICS

AT Vop

ITEM MODE		Cr(Contrast Ratio)		θ (Viewing Angle)		ϕ (Viewing Angle)	
		25℃		25℃		25℃	
		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
R	A	-	-	-	-	-	-
	C	-	-	-	-	-	-
	J	-	-	-	-	-	-
S	A	-	-	-	-	-	-
	C	-	-	-	-	-	-
	J	-	-	-	-	-	-
T	E,F	4.0	6.0	35	65	20	30
	G,H	5.0	7.0	40	70	25	35
note		NOTE6		NOTE5			

AT $\phi=0^\circ$ $\theta=0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	-20℃	-	1000	2000	ms	NOTE 2
		0℃	-	820	1640		
		25℃	-	200	400		
		50℃	-	160	320		
		70℃	-	80	160		
Response Time (fall)	Tf	-20℃	-	500	1000	ms	NOTE 2
		0℃	-	360	720		
		25℃	-	210	420		
		50℃	-	70	140		
		70℃	-	50	100		

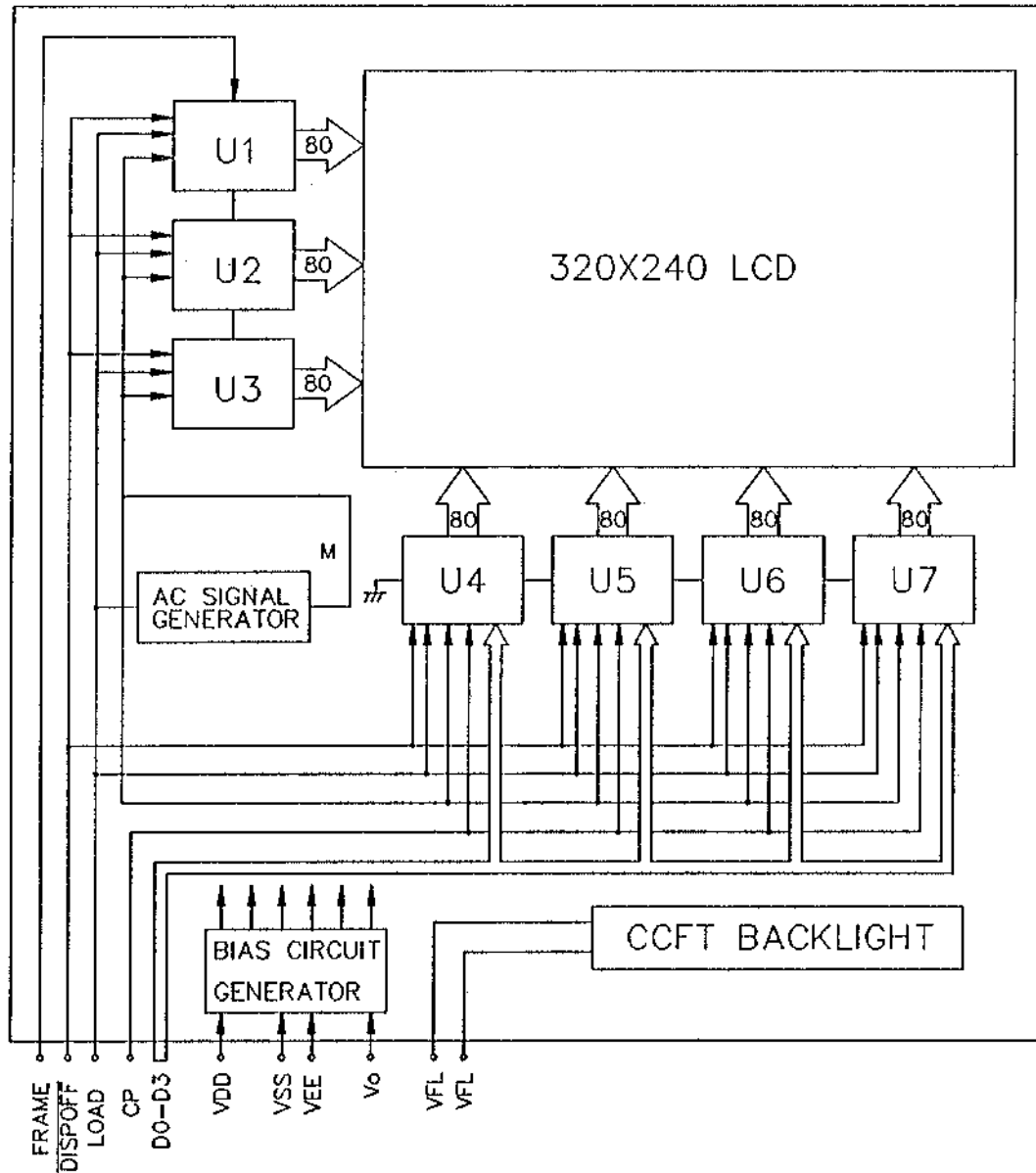
note:

R: REFLECTIVE
S: TRANSFLECTIVE
T: TRANSMISSIVE
A: GRAY

C: YELLOW
E,F: BLUE
G,H: NORMALLY BLACK
J: NORMALLY WHITE

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5. BLOCK DIAGRAM



* AC SIGNAL SETTING

J1	J2	J3	J4	J5	J6	J7	J8
L	H	H	L	L	L	L	L

6. INTERNAL PIN CONNECTION

PIN NO.	SYMBOL	LEVEL	FUNCTION
1	D0	H/L	DISPLAY DATA
2	D1		
3	D2		
4	D3		
5	$\overline{\text{DISPOFF}}$	H/L	H: ON/L: OFF
6	FRAME	H	FIRST LINE MARKER
7	NC	-	NO CONNECTION
8	LOAD	H/L	DATA LATCH
9	CP	H/L	DATA SHIFT
10	VDD	-	POWER SUPPLY FOR LOGIC
11	VSS	-	GND
12	VEE	-	POWER SUPPLY FOR LC
13	VO	-	OPERATING VOLTAGE LC DRIVING
14	FGND	-	FRONT PANEL GROUND

FL CONNECTOR : J.A.E./IL-G-4S-S3C2

PIN NO.	SYMBOL	LEVEL	FUNCTION
1	V _{FL}	-	POWER SUPPLY FOR CCFL DRIVE
2	NC	-	-
3	NC	-	-
4	V _{FL}	-	POWER SUPPLY FOR CCFL DRIVE

TOUCH PANEL

PIN NO.	SYMBOL	PIN NO.	SYMBOL	PIN NO.	SYMBOL	PIN NO.	SYMBOL	PIN NO.	SYMBOL
1	N.C	5	C7	9	R2	13	R6	17	C2
2	C10	6	C6	10	R3	14	R7	18	C3
3	C9	7	N.C	11	R4	15	N.C	19	C4
4	C8	8	R1	12	R5	16	C1	20	C5

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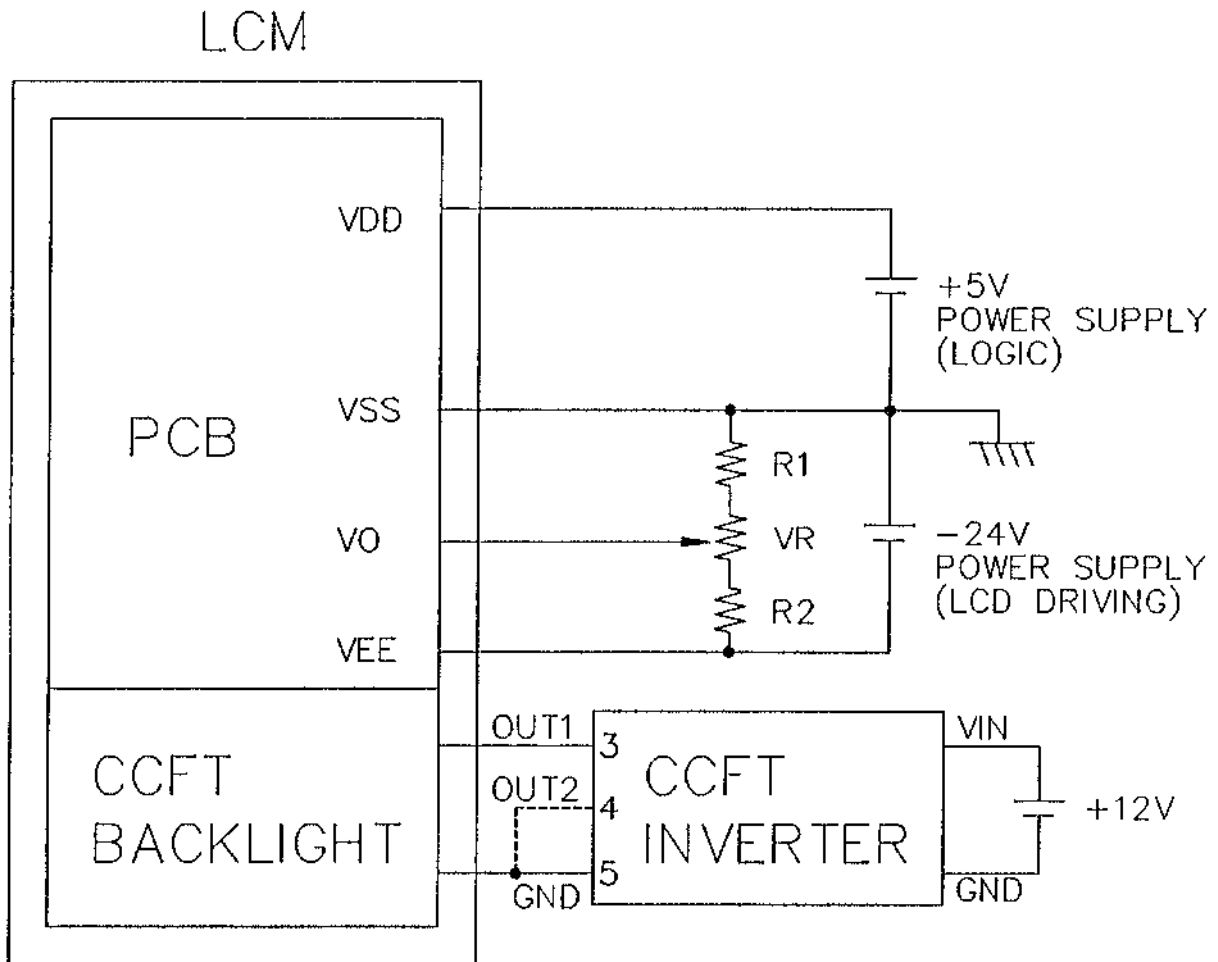
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7. POWER SUPPLY



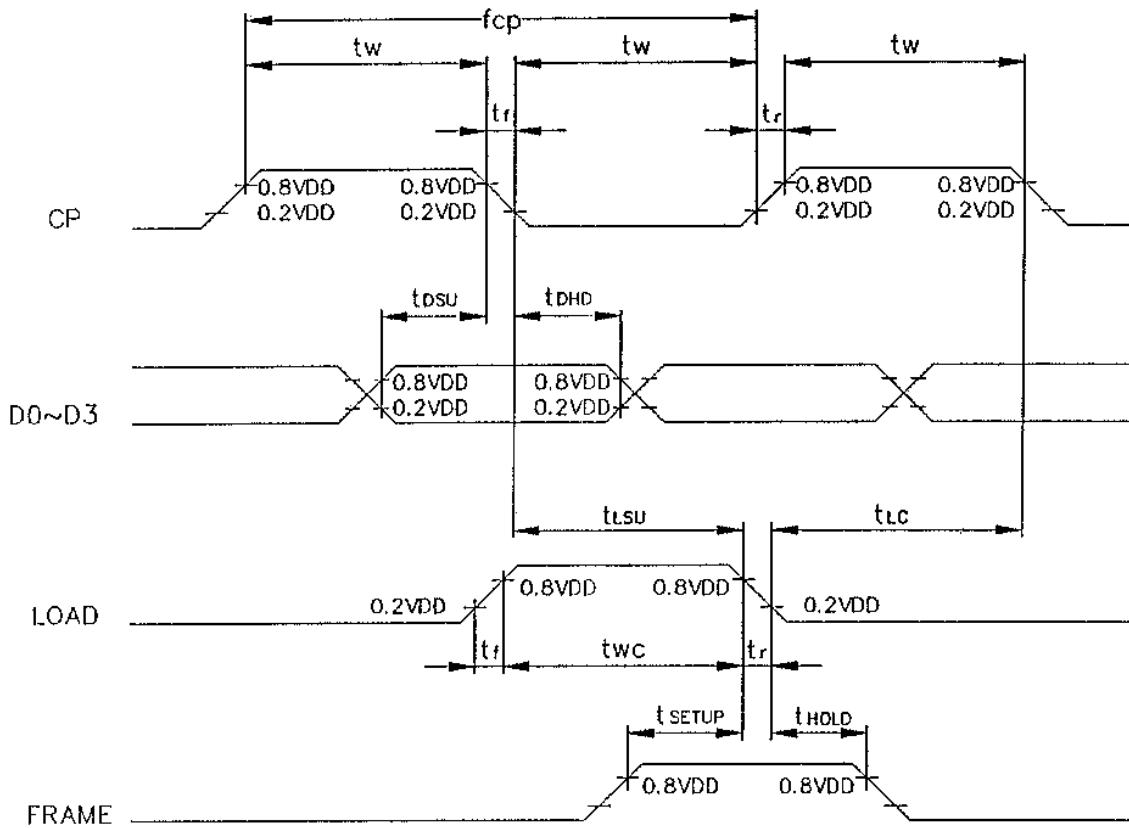
1. $R1 + VR + R2 = 10K \sim 20K \Omega$

2. RECOMMENDED CCFT INVERTER : CXA-L10L(TDK)

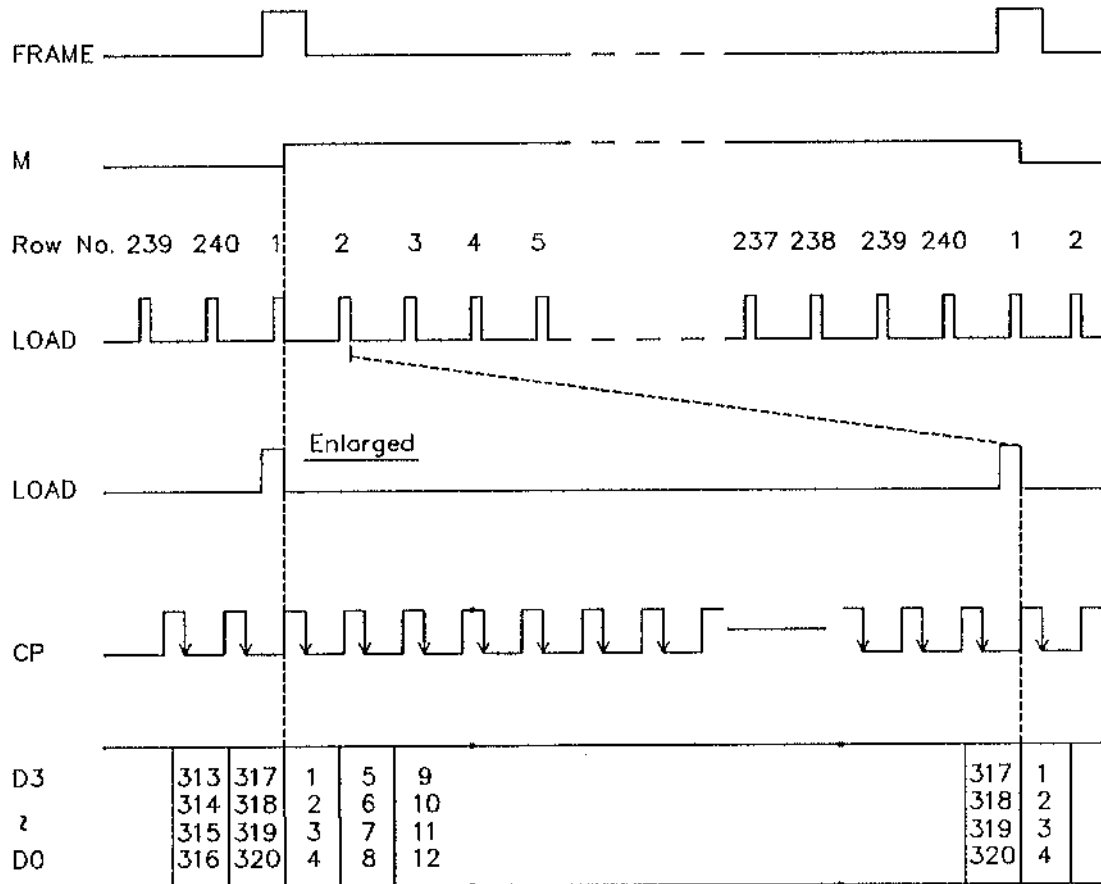
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8.1 TIMING CHARACTERISTICS

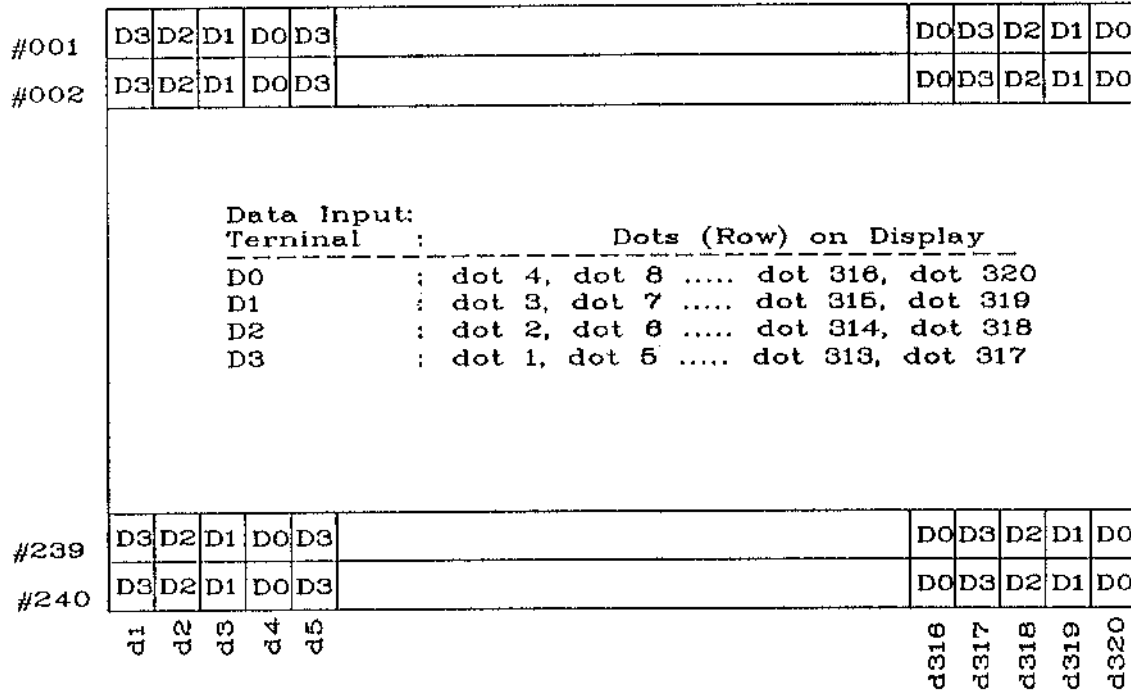
ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
CLOCK FREQUENCY	f_{cp}	-	-	6.5	MHZ
CLOCK PULSE WIDTH	t_w	63	-	-	ns
CLOCK RISE,FALL TIME	t_r, t_f	-	-	20	ns
DATA SET UP TIME	t_{dsu}	50	-	-	ns
DATA HOLD TIME	t_{dhd}	50	-	-	ns
LOAD SET UP TIME	t_{lsu}	80	-	-	ns
LOAD → CLOCK TIME	t_{lc}	80	-	-	ns
"FRAME" SET UP TIME	t_{setup}	100	-	-	ns
"FRAME" HOLD TIME	t_{hold}	100	-	-	ns
"LOAD" PULSE WIDTH	t_{wc}	125	-	-	ns



8.2 TIMING CHART OF INPUT SIGNALS



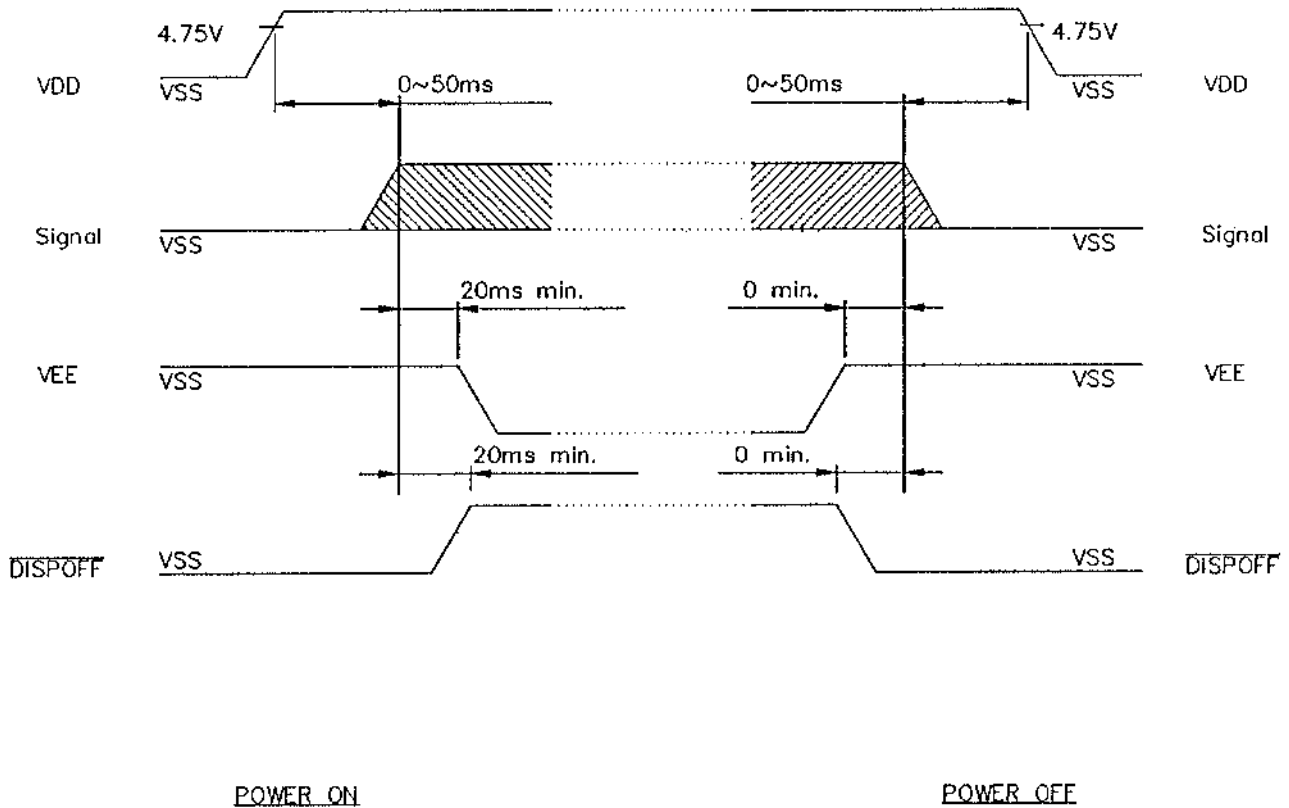
8.3 DISPLAY PATTERN



240 dots

320 dots

8.4 POWER ON/OFF TIMING



The missing pixels may occur when the LCM is driven beyond above power interface timing sequence.

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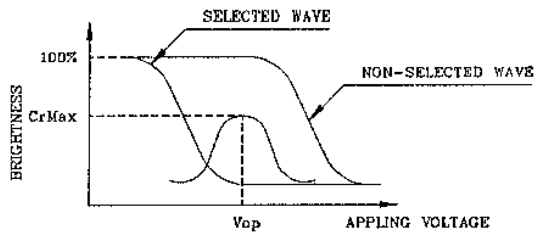
9. RELIABILITY TEST

NO	ITEM	CONDITION		STANDARD	NOTE
1	High Temp. Leaving	70°C	120HR	Appearance without defect	
2	Low Temp. Leaving	-20°C	120HR	Appearance without defect	
3	High Temp. & High Humi. Leaving	40°C 90%RH	120HR	Appearance without defect	
4	Thermal Shock	-20°C, 30min → 25°C, 5min → 60°C, 30min → 25°C, 5min (1cycle)		Appearance without defect	5 cycles

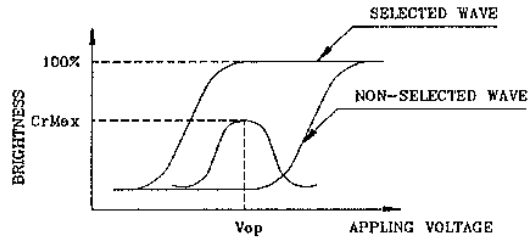
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(NOTE 1)

Definition of Operation Voltage(Vop)



(positive type)



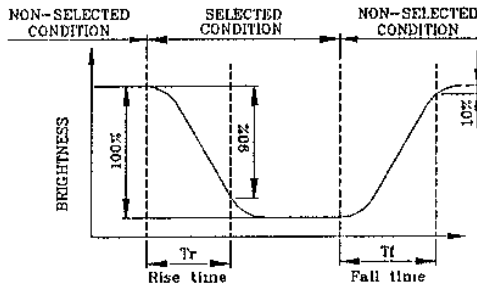
(negative type)

Conditions

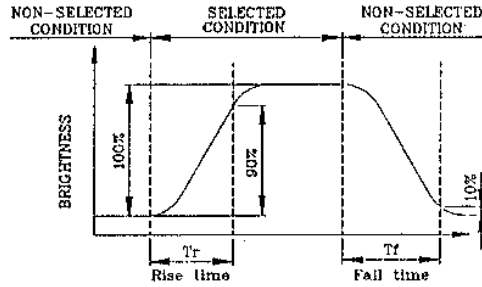
Viewing Angle : 0
 Frame Frequency : 70Hz
 Applying Waveform : 1/N duty 1/a bias

(NOTE 2)

Definition of Response Time(Tr,Tf)



(positive type)



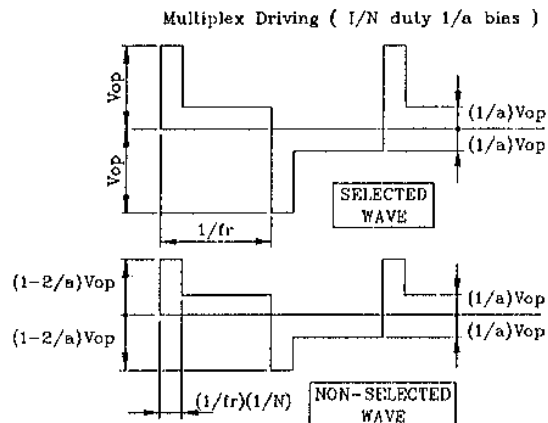
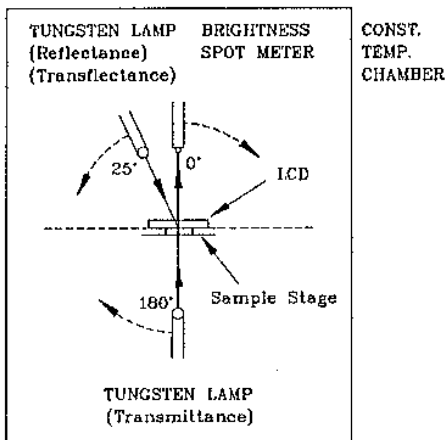
(negative type)

Conditions

Operating Voltage : Vop
 Viewing Angle (θ,φ) : (0,0)
 Frame Frequency : 70Hz
 Applying Waveform : 1/N duty 1/a bias

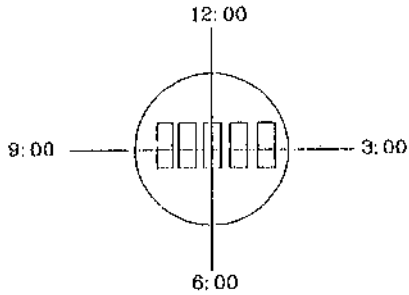
(NOTE 3)

Description of Measuring Equipment and Driving Waveforms



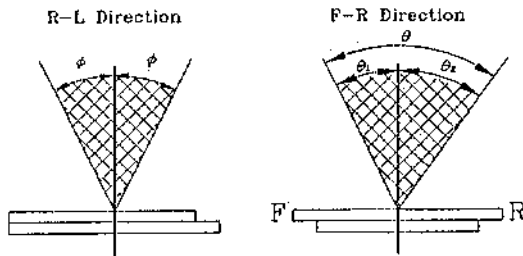
(NOTE 4)

Definition of Viewing Direction



(NOTE 5)

Definition of Viewing Angle



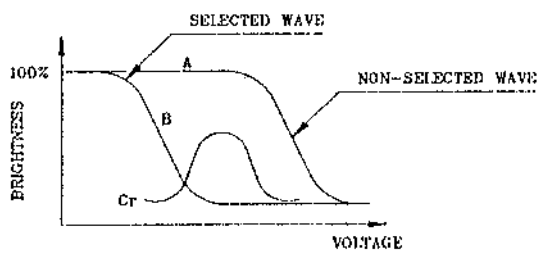
$$\theta = \theta_1 + \theta_2$$

Conditions

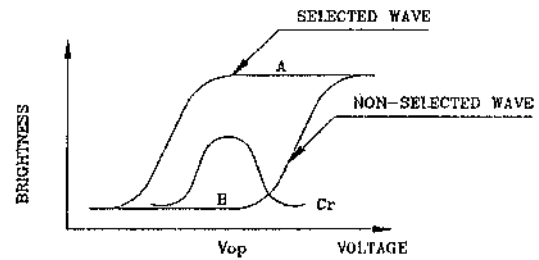
Operating Voltage : V_{op}
 Frame Frequency : 70Hz
 Applying Waveform : 1/N duty 1/a bias
 Contrast Ratio : larger than 2

(NOTE 6)

Definition of Contrast Ratio (Cr)



(positive type)



(negative type)

$$\text{Contrast Ratio : } Cr = A/B$$

Conditions

Viewing Angle : 0
 Frame Frequency : 70Hz
 Applying Waveform : 1/N duty 1/a bias

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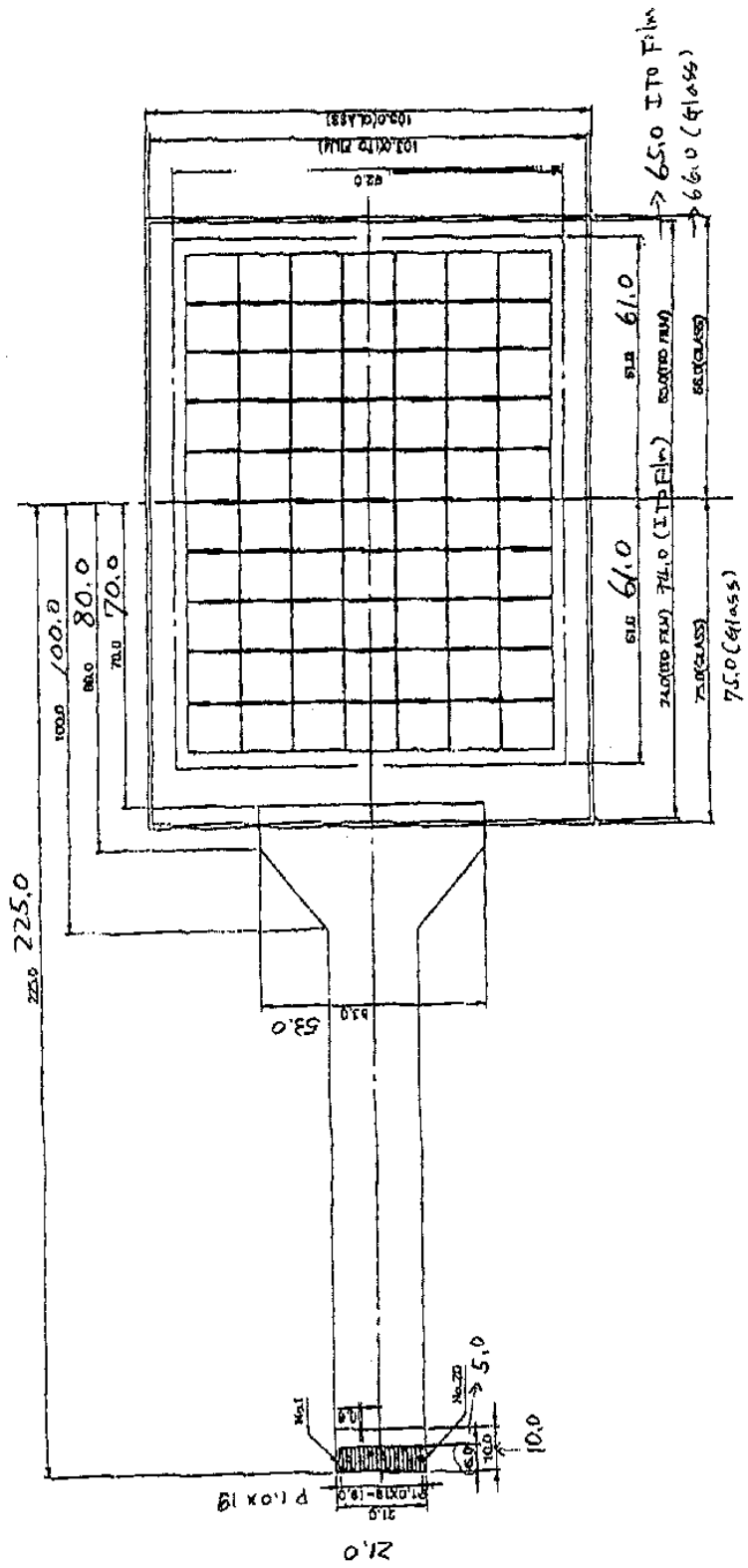
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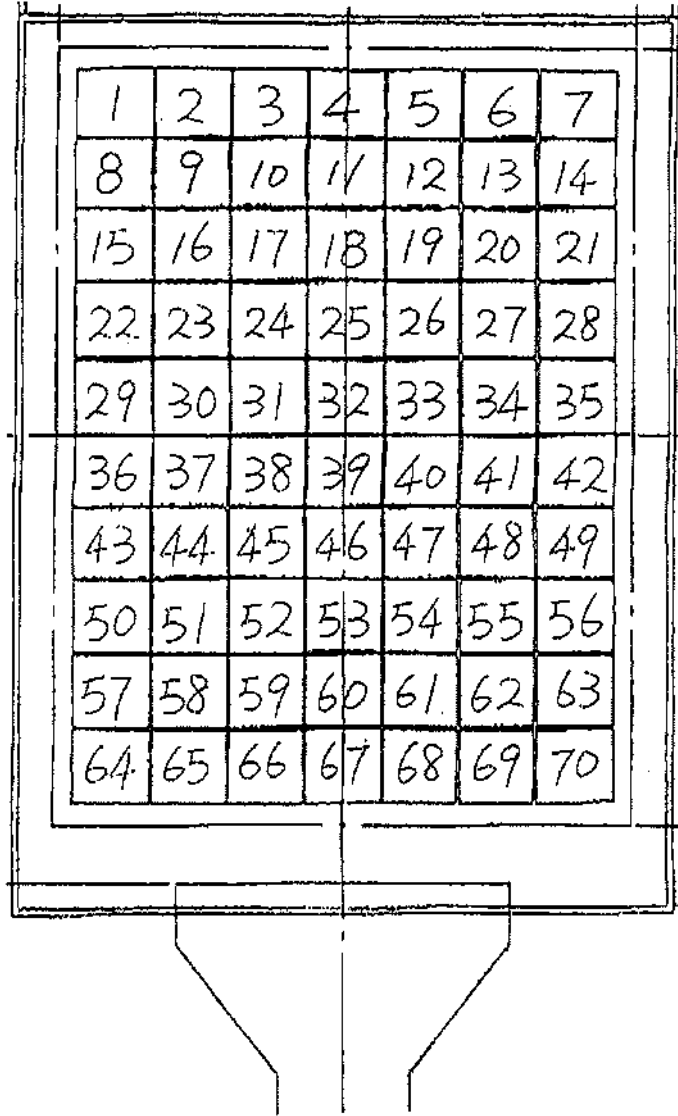
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5. ELECTRICAL PROPERTIES TEST

CONTACT RESISTANCE :

Specification :

KEY NO.	R ^K (ohm)	KEY NO.	R ^K (ohm)	KEY NO.	R ^K (ohm)	KEY NO.	R ^K (ohm)
1	2.9	23	12.3	45	8.1	67	0.88
2	3.3	24	12.3	46	8	68	0.8
3	3.3	25	12.5	47	7.7	69	0.95
4	3.5	26	12.5	48	7.8	70	1.2
5	3.62	27	13.2	49	7.5		
6	3.95	28	12.8	50	6.2		
7	3.8	29	10	51	6.2		
8	15.6	30	10.3	52	6		
9	16.1	31	10.3	53	6		
10	15.9	32	10.6	54	5.7		
11	16.3	33	10.6	55	6.3		
12	16.4	34	10.9	56	5.4		
13	16.6	35	10.9	57	4.1		
14	16.5	36	2.5	58	4		
15	13.7	37	2.5	59	3.9		
16	14.1	38	2.35	60	3.9		
17	14.1	39	2.26	61	3.6		
18	14.3	40	2	62	3.5		
19	14.4	41	2	63	3.3		
20	14.6	42	1.6	64	1.1		
21	14.6	43	8.3	65	0.94		
22	11.8	44	8.4	66	0.9		

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